

OPERATING INSTRUCTIONS FOR YOUR "SUPER FINISH" MAGNETIC TUMBLER

Thank you very much for your purchase!!

Magnetic tumblers work by a magnetic disk driving tiny stainless steel pins in a wave-like circular motion inside the bowl. This creates a burnishing effect on your pieces, thereby, allowing an ideal pre-finish on raw castings.

CAUTIONS:

- The unit must always be plugged into a properly grounded outlet
- Never remove the bowl unless the unit is powered off and the pins have stopped moving
- Do not fill water past the water level line
- Never place your hands inside the bowl while the unit is operating
- Do not operate a magnetic tumbler if you have a pacemaker

A little bit of trial and error is always necessary in order to achieve optimal results. However, as a starting point, please find a few pointers below:

1. Fill the bowl between 175 ml – 200 ml of water. There is a water level line marked on the bowl.
2. Place all the stainless steel pins provided with the unit
3. Add a tablespoon of magnetic tumbling soap or jewelry cleaner
4. Run unit for about 25-30 minutes

This will give you a good idea on adjusting amount of pins, soap or time (if necessary) for future runs.

NOTES:

- Running the unit for longer than 45 minutes is not necessary and will lead to immature deterioration of your bowl.
- Remove the bowl from unit after each use and remove lid to let bowl cool. This will prolong the life of the bowl.

- If there is a water spill onto the unit, power unit off immediately, unplug unit from power, remove bowl and dry up.

WARRANTY

Arbe Machine Mfg., Inc. warrants all products furnished by it to be free from defect and workmanship for a period of twelve (12) months from date of installation. The acrylic bowl and stainless steel pins are considered consumable parts, therefore, not warranted.

This warranty shall not exceed to products that have been misused, neglected, altered or repaired without factory authorization during the warranty period. Operating conditions beyond our control such as improper voltage, excessive ambient temperatures, or other conditions that would affect the performance or life of the product will also cause this warranty to become void.

Permission to return parts for warranty repair must be obtained. If, after examination, the product or part is found to be defective, it will be repaired or replaced on a no-charge basis and returned. On the other hand, if it is determined that the warranty has not been breached by Arbe Machine Mfg., Inc. then the usual charges for repair or replacement will be made. Parts or products that are obsolete or those made to special order are not returnable.

This limited warranty applies only to the above and is for the period set forth. Arbe Machine Mfg., Inc.'s maximum liability shall not, in any case, exceed the contract price for the product, part, or component claimed to be defective; and Arbe Machine Mfg., Inc. assumes no liability at all for any special, indirect or consequential damages arising from defective equipment.

There are no warranties implied or expressed that extend beyond those contained in this limited warranty.